

# Welding Certificate

**GSIHal-EN1090-2.00481.2015.007**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>ZAGREB-MONTAZA d.o.o.</b>
	<b>Roberta Frangesa Mihanovica 9 10000 Zagreb CROATIA</b>
<b>Technical specification</b>	<b>EN 1090-2:2018</b>
<b>Execution class(es)</b>	<b>EXC4 according to EN 1090-2</b>
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111, 121, 135, 136, 138, 141, 783
<b>Material Group</b>	1.1, 1.2, 1.3, 1.4, 2.1, 3.1 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 7 according to CEN ISO/TR 15608, EN 1090-2 para. 5 and EN 10088-1 8 according to CEN ISO/TR 15608 and EN 1090-2, table 4
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Ivica Kacan, EWE born on: 15.09.1964
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	see reverse
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
<b>Validity start</b>	10.02.2024
<b>Period of validity</b>	09.02.2027
<b>Remarks</b>	see reverse
<b>Place and date of issue</b>	Dresden, 23.01.2024 Prescher  Falkenberg deputy head of test body 

## **Certificate number: GSIHal-EN1090-2.00481.2015.007**

### **deputy:**

Tomislav Ban, IWE  
Stanislav Hrgic, IWE  
Vladimir Ostojic, IWE  
Zoran Benic, EWE

born on: 15.04.1984  
born on: 04.01.1967  
born on: 14.08.1973  
born on: 09.12.1972

### **Remarks:**

A CE-marking of components or kits within the scope of VO (EU) no. 305/2011 may only be effected by the manufacturer on the certificate mentioned on the factory production control.

The requirements for production tests must be observed acc. to DIN EN 1090-2 / DIN EN ISO 14555.

For the examination of in-house welder / operator on the basis of DIN EN ISO 9606-1 (-2) / DIN EN ISO 14732 by Mr Ivica Kacan within the scope of this welding certificate, the company has established a procedure to supervise the welding of test pieces, to verify the audit and issue the audit certificate.

The following persons have been appointed executives in support of the responsible welding supervisor:

Mr. Drazen Kovacevic (IWT); Mr. Marjanovic Josip (IWT)

Mr. Begic Mario (IWS); Mr. Taragdzic Dario (IWS);

Mr. Tuckoric Ivica (IWS).

## **General Terms**

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
  - a) New production or significant changes to essential manufacturing facilities;
  - b) Change of the welding coordinator;
  - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
  - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

### **distributor**

1. Applicant
2. File